



MPS Recommended IR Reflow Temperature Profile

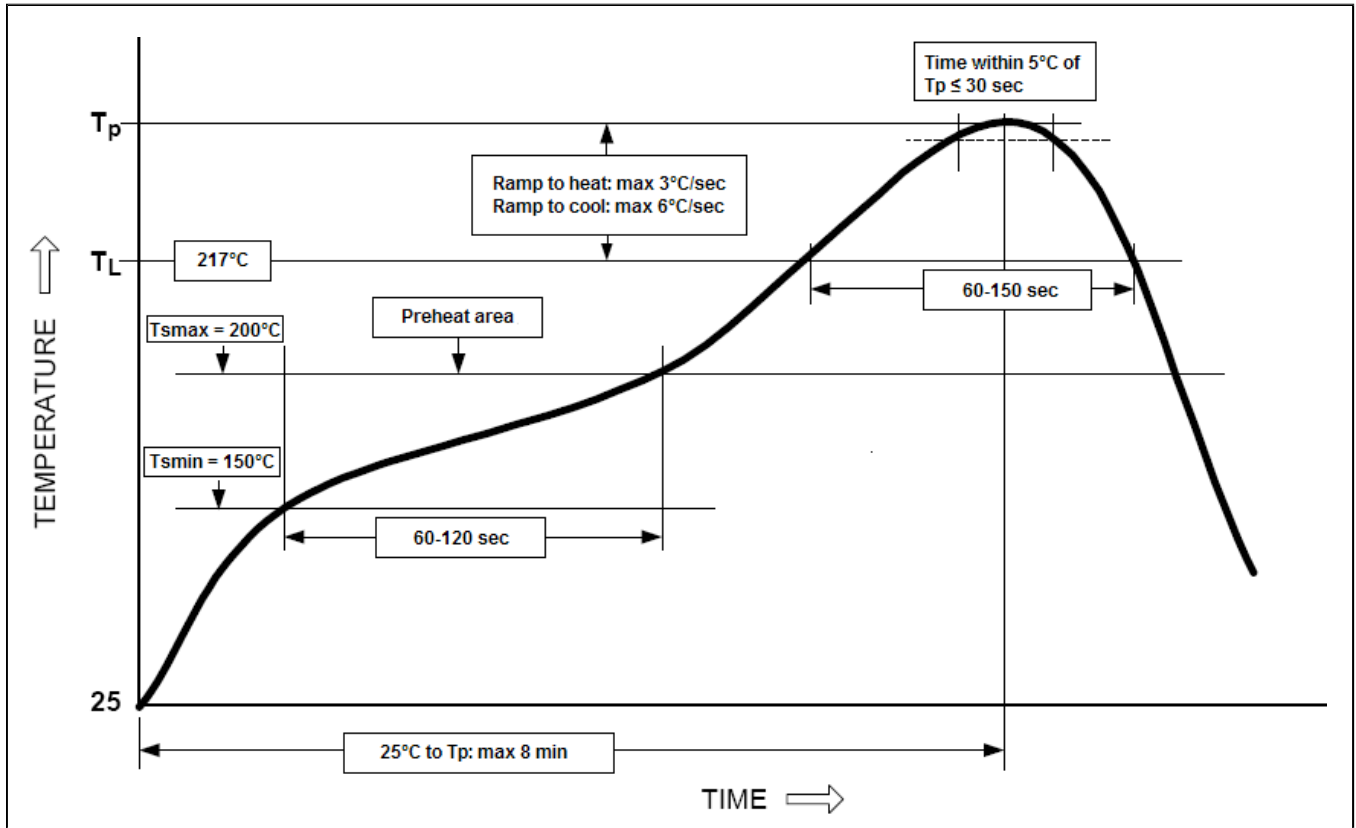


Table: T_p for Pb-Free Process

Package Thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm ³ >2000
<1.6 mm	≤ 260°C	≤ 260°C	≤ 260°C
1.6 mm - 2.5 mm	≤ 260°C	≤ 250°C	≤ 245°C
>2.5 mm	≤ 250°C	≤ 245°C	≤ 245°C

The profile meets IPC/JEDEC J-STD-020 spec.